


emballator

Packaging solutions for future generations

Product specification 322

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Product:	28-322	
Article number:	Please contact our sales department.	
Product Description:	28mm ribbed Flip-top closure with groove deck adapted for P28-thread.	
Technical specifications		
Drawings:	Product drawing: S 28-322 Neck drawing: H 322	
Sealing:	Ring seal	
Plastic resin:	PPH	
Master batch:	Please contact our sales department.	
Recommended capping torque:	1,7-2,0 Nm	
Recommended storage conditions and time for the packaging material	1 year, keep room temperatured in tightly sealed cardboard boxes.	
Quality Control		
Standards and norms	Sampling procedure: SS 020130-ISO2859 normal 1 Defect classes according to KP-002	
Delivery		
Packaging	3 000 pcs packed in plastic bag packed in cardboard boxes 82dm ³ . Labels on the boxes. Boxes placed on pallet with shrunked foil wrapped around.	
Traceability	Marking for traceability contains EVP article number, customer article number, production order number, pieces per carton, EVP order number customer order number and date and signature.	