


emballator

Packaging solutions for future generations

Produktspecifikation 28-185

Utfärdad av Carl Johan Bonde	Godkänd av Carl Johan Bonde	Verifierad av Carl Johan Bonde	Datum 2024-10-23	Dokument nr. PS-185-28	Utgåva 9
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Product	28-185	
Article number	Please contact our sales department.	
Product Description	Screw cap with 28mm thread.	
Technical specifications		
Drawings	Product drawing: 11875B S 28-185 Neck Drawing: H 185	
Sealing	Aluminium liner	
Symbols engraving	Cavity number and product number.	
Plastic resin	PPC	
Master batch	Please contact our sales department.	
Finishing work	Assembled with liner.	
Injection moulding	Controlled production area.	
Recommended capping torque	1,8-2,0Nm	
Recommended storage conditions and time for the packaging material	1 year, keep room temperature in tightly sealed carbon boxes.	
Quality Control		
Standards and norms	Sampling procedure: SS 020130-ISO2859 normal 1 Defect classes according to KP-002.	
Delivery		
Packaging	3500 pcs packed in double plastic bag, packed in cardboard boxes 82dm ³ . Labels on the boxes. 12 boxes on each pallet with stretch film wrapped around.	
Traceability	Marking for traceability contains EVP article number, customer article number, production order number, pieces per carton, EVP order number customer order number and date and signature.	