


emballator

Packaging solutions for future generations

Produktspecifikation 28-185

Utfärdad av Carl Johan Bonde	Godkänd av Carl Johan Bonde	Verifierad av Leila Moshayyadi	Datum 2023-12-19	Dokument nr. PS-28-185	Utgåva 3
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Product:	28-185	
Article number:	Please contact our sales department.	
Product Description:	Screw cap with 28mm thread.	
Technical specifications		
Drawings:	Product drawing: 11875B	
Sealing:	Aluminium liner	
Symbols engraving:	Cavity number and product number.	
Plastic resin:	PPC 002	
Master batch:	Please contact our sales department.	
Finishing work:	Assembled with liner.	
Injection moulding:	Controlled production area	
Recommended capping torque:	1,8-2,0Nm	
Recommended storage conditions and time for the packaging material	1 year, keep room temperature in tightly sealed carbon boxes.	
Quality Control		
Standards and norms	Sampling procedure: SS 020130-ISO2859 normal 1 Defect classes according to KP-002	
Delivery		
Packaging	3500 pcs packed in double plastic bag, packed in cardboard boxes 82dm ³ . Labels on the boxes. 16 boxes on each pallet with stretch film wrapped around	
Traceability	Marking for traceability contains EVP article number, customer article number, production order number, pieces per carton, EVP order number customer order number and date and signature.	