


emballator

Packaging solutions for future generations

Product specification 311

Utfärdad av Carl Johan Bonde	Godkänd av Carl Johan Bonde	Verifierad av Leila Moshayyadi	Datum 2023-12-19	Dokument nr. PS-311-28-1	Utgåva 4
------------------------------------	--------------------------------	-----------------------------------	---------------------	-----------------------------	-------------

Product:	28-311	
Article number:	Please contact our sales department.	
Product Description:	28mm ribbed Flip-top closure with Groove deck and small lid adapted for P28-thread.	
Technical specifications		
Drawings:	Product drawing: S 28-311 Neck drawing: H 311	
Sealing:	Ring seal	
Plastic resin:	PPH	
Master batch:	Please contact our sales department.	
Recommended capping torque:	1,7-2,0 Nm	
Recommended storage conditions and time for the packaging material	1 year, keep room temperatured in tightly sealed cardboard boxes.	
Quality Control		
Standards and norms	Sampling procedure: SS 020130-ISO2859 normal 1 Defect classes according to KP-002	
Delivery		
Packaging	3 200 pcs packed in plastic bag packed in cardboard boxes 82dm ³ . Labels on the boxes. Boxes placed on pallet with shrunked foil wrapped around.	
Traceability	Marking for traceability contains EVP article number, customer article number, production order number, pieces per carton, EVP order number customer order number and date and signature.	