


# emballator

Packaging solutions for future generations

## Product specification 28-321

Utfärdad av Fredrik Wernersson	Godkänd av Carl Johan Bonde	Verifierad av Carl Johan Bonde	Datum 2024-12-19	Dokument nr. PS-321-28-1	Utgåva 7
--------------------------------------	--------------------------------	-----------------------------------	---------------------	-----------------------------	-------------

Product:	28-321	
Article number:	Please contact our sales department.	
Product Description:	28mm Flip-top closure with groove deck adapted for P28-thread.	
<b>Technical specifications</b>		
Drawings:	Product drawing: S 28-321 Neck drawing: H 321	
Sealing:	Ring seal	
Plastic resin:	PP	
Master batch:	Please contact our sales department.	
Recommended capping torque:	1,7-2,0 Nm	
Recommended storage conditions and time for the packaging material:	1 year, keep room temperatured in tightly sealed cardboard boxes.	
<b>Quality Control</b>		
Standards and norms:	Sampling procedure: SS 020130-ISO2859 normal 1. Defect classes according to KP-002.	
<b>Delivery</b>		
Packaging:	3 000 pcs packed in plastic bag packed in cardboard boxes 82dm <sup>3</sup> . Labels on the boxes. 16 Boxes placed on pallet with shrinked foil wrapped around.	
Traceability:	Marking for traceability contains EVP article number, customer article number, production order number, pieces per carton, EVP order number customer order number and date and signature.	